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ADDITION

Feeder Ironer Folder and Stacker

IM 6431 FFS

Standard U.L.

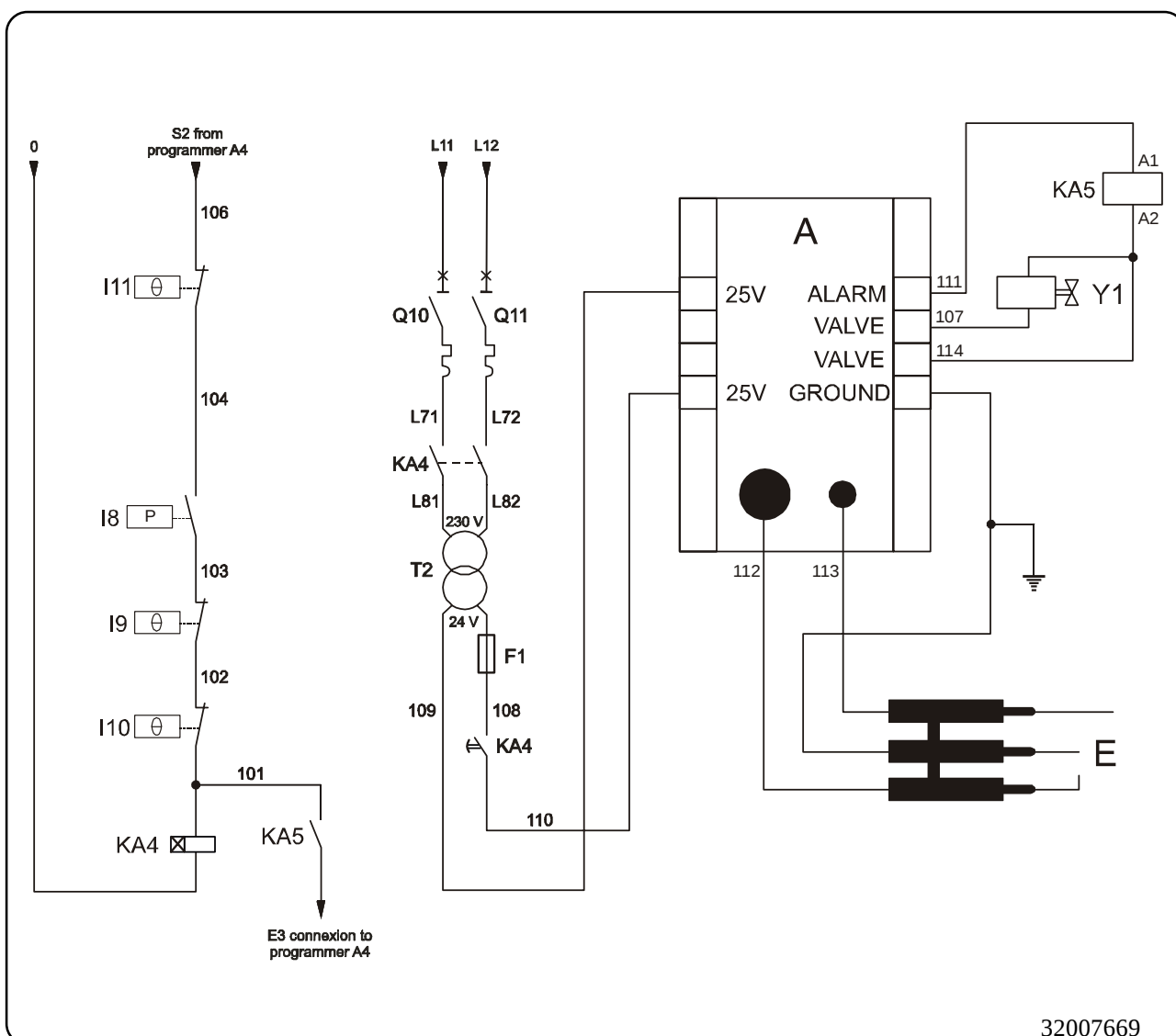
Gas heating

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1. Electric diagram

INSTRUCTION
HANDBOOK



CONTROL CIRCUIT
Gas heating with ceramic burner
Standard U.L.
32007669

A	Ignition control module, Honeywell S87D
A4	Electronic programmer
E	Ionization / ignition electrode
F1	Fuse, 3.15 A
i8	Air pressure switch
i9	Safety thermostat
i10	Left side thermostat
i11	Right side thermostat
KA4	Time relay
KA5	Indicator for faulty ignition control module
Q10-Q11	Thermal circuit breaker
T2	Transformer 400/230/24 V AC - 63 VA
Y1	UL gas electrovalve, UL 24 V AC